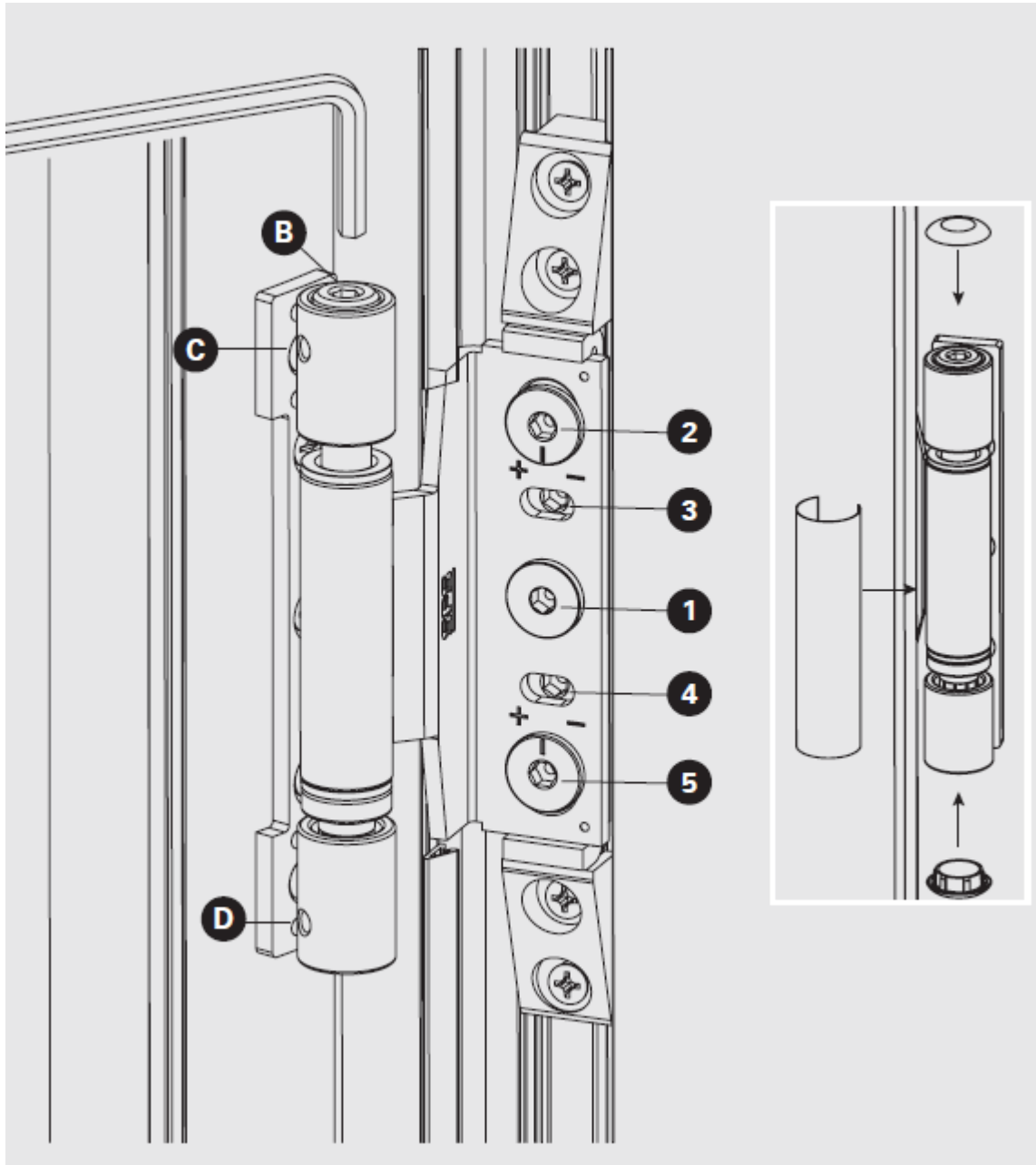


Alitherm 400 Door Hinge Adjustment



Horizontal adjustment: unscrew by three turns, screw **1**. Tighten or loosen alternately screws **3** and **4** with a 4 mm Allen Key. Tighten screw **1**. Adjustment ± 3 mm.

Gasket pressure adjustment: loosen the screw marked **1** and turn the screws marked **2** and **5** alternately to have more or less gasket pressure following the signs +/- . Adjustment ± 2 mm.

Height: loosen the screws marked **C** and **D**. Turn the pin **B** with a 4mm Allen Key as shown in figure. Adjustment: -2/+6mm.

Insert caps and cover as shown in figure.